



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-013
Job Sheet 168046



Split

Part No: D139-799-013

Job Qty: 5 ea

Part Name: Cargo Door Fwd Opening (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Bristow U. S. LLC (CALOG01)

PO Box 13368 New Iberia, LA, 70562 USA ph:(337) 364-8909 fx:(337) 364-8917.

Note: DWG REV M IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05 JLM
VERIFIED BY:DD IPP REV:C AS PER DS19567 revA 11.10.17 DD VERF:EC IPP REV:D 12.01.19 per iin rev.f
ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19 PER ECN13-507
DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg-1		JAN 25 2018
110	Packaging	5 pcs		11/17/17	0.00	0.00	Packaging1		JAN 25 2018
120	QC	5 pcs		11/17/17	0.00	0.00	QC4		
125	DC	5 pcs		11/17/17	0.00	0.00	DC		
130	Packaging	5 pcs		11/17/17	0.00	0.00	Packaging3		
140	QC21-FG	5 Ea		11/17/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-013 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-013 Location: FG 019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	1M4007 5025219	5	13	0	0
	AM526-632R7 5025216	10	61	0	0
	D2585 5025203	5	12	0	0
	D2621 F142443	5	8	0	0
	D3552-2350 25188	5	13	0	0
	D3622-1 5025190	5	31	0	0
	D3622-3 5025189	5	25	0	0
	D4072-1 F16442	10	12	0	0
	D4072-3 5025178	10	22	0	0
	D4072-5 F164520	20	27	0	0
	D4073-1 F153521	10	10	0	0
	D4073-3 5025160	10	10	0	0
	D4074-041 5002657	5	7	0	0
	D4074-1 5025144	5	13	0	0
	D4074-3 5025134	5	11	0	0
	D4074-5 5025125	5	9	0	0
	D4074-9 5025113	5	11	0	0
	D4519-1 5025095	5	30	0	0
	D4632-041 5000826	5	8	0	0
	D4632-042 5025067	5	7	0	0
	D4761 F143468	5	20	0	0
	5035640				
	5035640				
	5035640				
	5035640				
	5035640				

DART
AEROSPACE
S035516



Cargo Door Fwd Opening (fits LH or RH)

PART NO: D139-799-013
Original Serial #: S035516
Revision:
Operation: Start up Operation
Change No: CHG008

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

01/25/18
Job No: 168046

①2 502258-D5275-041 5000944	5	7	0	0
-D5539-1 F166 L101	5	5	0	0
-D5539-3 F166 L102	5	5	0	0
-M12883/41-195025046	20	24	0	0
*M39029/92-534 F120363	20	73	0	0
-M83536/9-024M5025047	5	33	0	0
MS21042L06 5028035	10	228	0	0
MS21042L08 5025027	40	2,570	0	0
MS21042L3 5025003	160	4,114	0	0
MS21042L5 5000558	5	893	0	0
-MS24694-S47502495	20	57	0	0
-MS24694-S515024990	20	811	0	0
①8 5024983 -MS24694-S58 5024982	20	35	0	0
-MS27039-08-07 5024065	40	49	0	0
-MS27039-1-10 5024944	40	471	0	0
-MS27039-1-12 5024912	20	183	0	0
-MS27039-1-14 5024895	10	554	0	0
-MS27039-1-16 5024872	40	152	0	0
-MS27039-1-17 5024855	5	104	0	0
-MS27039-1-18 5024816	20	1,408	0	0
MS27039-1-22 5024793	20	57	0	0
-NAS1149D0332J50 247660	30	3,931	0	0
-NAS1149D0363J50 247595	5	4,643	0	0
-NAS1149D0663J50 24742	5	539	0	0
-NAS1149DN832J50 24687	40	1,324	0	0
-NAS1149FN632P50 24678	10	103	0	0
-NAS1515H5L 5024976	20	106	0	0

Part Specifications

Specifications could not be found.

Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-041	STRIKER PLATE ASSEMBLY (REPLACES D4074-7)
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-9	BACKING PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-041	STRIKER PLATE ASSEMBLY (REPLACES D4632-1)
	1	D4632-042	STRIKER PLATE ASSEMBLY (REPLACES D4632-2)
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5039-5	HALF LINK
4		D5040-1	CHAIN ASSEMBLY
4		D5041-1	SCUFF GUARD
	1	D5275-041	DOOR LATCH ASSY (REPLACES D2586)
4		D5348-1	DOUBLER
	1	D5539-1	BRACKET
	1	D5539-3	SWITCH BRACKET
	1	IN4007	DIODE
4		AN525-832R9	SCREW
4		AN525-832R10	SCREW
8		AN525-832R14	SCREW
	2	AN526-632R7	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	2	MS21042L06	NUT (or MS21042-06)
8	8	MS21042L08	NUT (or MS21042-08)
	32	MS21042L3	NUT (or MS21042-3)
	1	MS21042L5	NUT (or MS21042-5)
	4	MS24694-S47	SCREW
	4	MS24694-S51	SCREW
	4	MS24694-S58	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	4	MS27039-1-12	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	4	MS27039-1-18	SCREW
	4	MS27039-1-22	SCREW

• COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: N
Date: 17.08.14